

```
1 'PICKUP TOOL FROM HOLDER #1
2 'GETOOL1
3 SO,1,0
4 JZ,&ABOVEHEIGHT
5 J2, &PRESTAGEX,&PRESTAGE1Y
6 J2,&TOOL1X,&TOOL1Y
7 SO,2,1
8 PAUSE .3
9 SO,2,0
10 PAUSE .3
11 SO,2,1
12 PAUSE .3
13 SO,2,0
14 PAUSE .3
15 SO,2,1
16 JZ,&GETOOLHEIGHT
17 SO,2,0
18 JZ,&GETOOLHEIGHT -&ZADD
19 J2, &PRESTAGEX,&PRESTAGE1Y
20 VA,,,%(3)-&OFFSET1
21 JZ,1.0
```