

```
1 'Put Tool in Holder #1
2 SO,1,0
3 VA,,,%(3)+&OFFSET1
4 J2, &PRESTAGEX,&PRESTAGE1Y
5 JZ,&PUTOOLHEIGHT
6 PAUSE &DWELLPUTOOL
7 J2,&TOOL1X,&TOOL1Y-&XADD
8 JZ,&PUTOOLHEIGHT+&ZADD
9 SO,2,1
10 JZ,&ABOVEHEIGHT
11 SO,2,0
12 J2,&PRESTAGEX,&PRESTAGE1Y
```