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1  '(1/4 FLAT ENDMILL )
2  '(OUTLINE OUTSIDE - 1/4" BIT)
3  FP,C:\MRTPROG\GETOOL1.SBP
4  JS,3,2.0
5  JZ,1.0
6  MS,1.0,.50
7  J2,-5.561,-1.834
8  SO,1,1
9  JZ,.075
10 MS,.500,.500
11 MZ,-.125
12 MS,1.000
13 MY,-1.284
14 CG,, -5.382,-.852,.611,.000,T,1
15 M2,-2.265,2.266
16 CG,, -1.833,2.445,.432,-.432,T,1
17 MX,1.833
18 CG,, 2.265,2.266,.000,-.611,T,1
19 M2,5.382,-.852
20 CG,, 5.561,-1.284,-.432,-.432,T,1
21 MY,-1.834
22 CG,, 4.950,-2.445,-.611,.000,T,1
23 MX,-4.950
24 CG,, -5.561,-1.834,.000,.611,T,1
25 SO,1,0
26 JZ,1.0
27 FP,C:\MRTPROG\PUTOOL1.SBP
28
29 '(1/8 FLAT ENDMILL )
30 '(INNER OUTLINE - 1/8" BIT)
31 FP,C:\MRTPROG\GETOOL2.SBP
32 JS,3,2.0
33 JZ,1.0
34 J2,-4.744,-1.284
35 SO,1,1
36 JZ,.250
37 JZ,.075
38 MS,.500,.500
39 MZ,-.125
40 MS,.750
41 MX,-2.322
42 CG,, -2.243,-1.166,.000,.086,T,-1
43 CG,, -2.425,-.245,2.243,.921,T,1
44 CG,, -1.474,1.680,2.425,.000,T,1
45 CG,, -1.526,1.834,-.052,.068,T,-1
46 MX,-1.797
47 CG,, -1.858,1.809,.000,-.086,T,-1
48 M2,-4.804,-1.138
49 CG,, -4.744,-1.284,.060,-.060,T,-1
50 JZ,.250
51 J2,-3.968,-.791
52 JZ,.075
53 MS,.500,.500
54 MZ,-.125
55 MS,.750
56 M2,-2.875,.301
57 CG,, -2.731,.226,.060,-.060,T,1

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58 CG,,-2.771,-.245,2.731,-.471,T,-1  
59 CG,,-2.708,-.834,2.771,.000,T,-1  
60 CG,,-2.791,-.937,-.084,-.018,T,1  
61 MX,-3.907  
62 CG,,-3.968,-.791,.000,.086,T,1  
63 JZ,.250  
64 J2,-1.474,-1.153  
65 JZ,.075  
66 MS,.500,.500  
67 MZ,-.125  
68 MS,.750  
69 CG,,-1.621,.366,1.474,.909,T,1  
70 CG,,-1.480,.396,.080,-.030,T,1  
71 M2,-.848,-.248  
72 CG,,-.727,-.249,.061,.060,T,-1  
73 M2,-.319,.159  
74 CG,,-.173,.098,.060,-.060,T,1  
75 MY,-1.198  
76 CG,,-.088,-1.284,.086,.000,T,-1  
77 MX,.088  
78 CG,,.173,-1.198,.000,.086,T,-1  
79 MY,-.676  
80 CG,,.259,-.591,.086,.000,T,1  
81 MX,.659  
82 CG,,.720,-.616,.000,-.086,T,1  
83 M2,1.362,-1.259  
84 CG,1.423,-1.284,.060,.060,T,-1  
85 MX,1.671  
86 CG,1.731,-1.138,.000,.086,T,-1  
87 M2,1.331,-.737  
88 CG,1.391,-.591,.060,.060,T,1  
89 MX,1.976  
90 CG,2.060,-.517,.000,.086,T,-1  
91 CG,1.825,.750,-2.060,.272,T,-1  
92 CG,1.750,.795,-.075,-.041,T,-1  
93 MX,.259  
94 CG,1.173,.880,.000,.086,T,1  
95 MY,1.381  
96 CG,1.272,1.466,.086,.000,T,1  
97 CG,1.030,1.147,-.272,-1.710,T,1  
98 CG,1.081,1.131,.051,.069,T,-1  
99 MX,1.355  
100 CG,1.413,1.279,.000,.086,T,-1  
101 CG,-1.413,1.279,-1.413,-1.523,T,-1  
102 CG,-1.355,1.131,.058,-.063,T,-1  
103 MX,-1.081  
104 CG,-1.030,1.147,.000,.086,T,-1  
105 CG,-.272,1.466,1.030,-1.392,T,1  
106 CG,-.173,1.381,.013,-.084,T,1  
107 MY,.830  
108 CG,-.198,.769,-.086,.000,T,1  
109 M2,-.724,.243  
110 CG,-.846,.244,-.060,.060,T,1  
111 M2,-1.360,.769  
112 CG,-1.421,.795,-.061,-.060,T,-1  
113 MX,-1.750  
114 CG,-1.825,.750,.000,-.086,T,-1

115 CG,, -1.825, -1.239, 1.825, -.994, T, -1  
116 CG,, -1.750, -1.284, .075, .041, T, -1  
117 MX, -1.547  
118 CG,, -1.474, -1.153, .000, .086, T, -1  
119 JZ, .250  
120 J2, .173, -.159  
121 JZ, .075  
122 MS, .500, .500  
123 MZ, -.125  
124 MS, .750  
125 MY, .363  
126 CG,, .259, .448, .086, .000, T, 1  
127 MX, 1.530  
128 CG,, 1.610, .394, .000, -.086, T, 1  
129 CG,, 1.730, -.155, -1.610, -.639, T, 1  
130 CG,, 1.644, -.245, -.085, -.004, T, 1  
131 MX, .259  
132 CG,, .173, -.159, .000, .086, T, 1  
133 JZ, .250  
134 J2, 2.322, -1.284  
135 JZ, .075  
136 MS, .500, .500  
137 MZ, -.125  
138 MS, .750  
139 MX, 4.744  
140 CG,, 4.804, -1.138, .000, .086, T, -1  
141 M2, 1.858, 1.809  
142 CG,, 1.797, 1.834, -.060, -.060, T, -1  
143 MX, 1.526  
144 CG,, 1.474, 1.680, .000, -.086, T, -1  
145 CG,, 2.425, -.245, -1.474, -1.925, T, 1  
146 CG,, 2.243, -1.166, -2.425, .000, T, 1  
147 CG,, 2.322, -1.284, .079, -.033, T, -1  
148 JZ, .250  
149 J2, 2.708, -.834  
150 JZ, .075  
151 MS, .500, .500  
152 MZ, -.125  
153 MS, .750  
154 CG,, 2.771, -.245, -2.708, .589, T, -1  
155 CG,, 2.731, .226, -2.771, .000, T, -1  
156 CG,, 2.875, .301, .084, .015, T, 1  
157 M2, 3.968, -.791  
158 CG,, 3.907, -.937, -.060, -.060, T, 1  
159 MX, 2.791  
160 CG,, 2.708, -.834, .000, .086, T, 1  
161 SO, 1, 0  
162 JZ, 1.0  
163 FP, C:\MRTPROG\PUTOOL2.SBP